

## "Industrial Waste Management Solutions and Circular Economy: Best Practices in Cyprus"

Development of construction materials from waste

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FIEC 2022 Conference & GA 11-13 May 2022, Limassol. Cyprus



### NICOLAIDES & KOUNTOURIS METAL COMPANY LTD



## Various steel structures



### **Products**









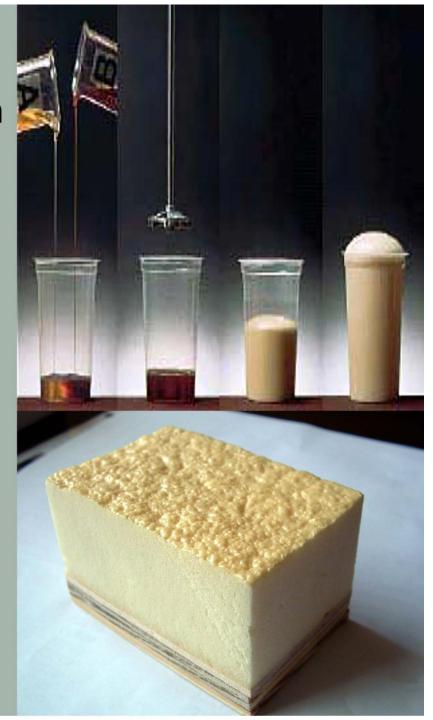


#### Rigid Polyurethane Foam

- Organic Material
- Main Ingredients: Polyol & Isocyanate
- Rigid foam
- ThermoPlastic Material
- Low density
- Non toxic
- Low thermal coefficient (λ)
   (this equates to very good thermal insulation behavior)
- Dimensional Stability
- High resistance to ageing

#### **Applications:**

- Refrigerators
- Boilers
- Thermal insulating construction products





#### **Technical Characteristics**

#### THERMINK

CHARACTERISTIC	DESCRIPTION	STANDARD
Appearance	Grey	
Packing	Packed in paper bags of approx. 75L	
Application temperature	+ 5 °C up to +35 °C	
Minimum (application) thickness	5 cm	
Consumption	16 bags for 1m <sup>3</sup>	
Particle size polyurethane	Up to 8 mm	
Density	420 ± 10% kg/m <sup>3</sup>	EN 12390-3:2009
Thermal conductivity	0.07 ± 5% W/mK	EN 12664
Reaction to fire class	A2fl-s1 Nonflammable building material	EN 13501-1 + A1 :2010 EN ISO 1716 EN ISO 9239-1
Compressive strength	$1.0 \pm 5\% \text{ N/mm}^2$ = $1.0 \pm 5\% \text{ MPa}$ = $100 \pm 5\% \text{ tons/m}^2$	EN 12390-3:2009
Water vapour diffusion coefficient	$\mu$ =6,65 ± 0,22	EN 12086:2013
Flexural strength	0,90 ◆ 0,92 N/mm <sup>2</sup>	EN 12390-5:2009
Sound absorption	Rw (C: Ctr) =40 (-1;-2) dB (for thickness 10 cm)	EN ISO 10140-1:2012 EN ISO 10140-2: 2010 EN ISO 717-1:2013





## **Usage & Applications**



For the production of **THERMIN** 

our company received the Cyprus Innovation Award 2014 (Manufacturing Sector).









#### **Technical Characteristics**

Low Density

THERMINK: 420  $\pm$  10% kg/m<sup>3</sup>, PS THERMINK: 340  $\pm$  10% kg/m<sup>3</sup>

High Compressive Strength

THERMINK:  $1.0 \pm 5\%$  N/mm<sup>2</sup>, PS THERMINK:  $0.85 \pm 5\%$  N/mm<sup>2</sup>

Low water vapour diffusion coefficient,

THERMINK & PS THERMINK:  $\mu$ =6,65 ± 0,22

Low thermal Conductivity Coefficient

(this equates to very good thermal insulation behavior) THERMINK:  $0.07 \pm 5\%$  W/mK. PS THERMINK:  $0.09 \pm 5\%$  W/mK

Reaction to fire Class

THERMINK & PS THERMINK: A2fl-s1 (Nonflammable building material)

Distinct sound insulation properties

(properties that distinguishes the products from other competitive products)

PS THERMINK: Rw (C:Ctr)= 32(-1:-2) dB (for thickness 10cm)

THERMINK: Rw (C:Ctr)= 40(-1:-2) dB (for thickness 10cm)



#### **WASTE MANAGEMENT SYSTEM**



GRANULATION



THERMINK

Waste management Management License for PUR/EPS/XPS Waste



Manufacturing of waste treatment system and insulating mortar production plant

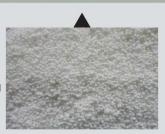




Thermal and sound insulation for roof and floor applications



GRANULATION









## Cyprus Inneon Eco-innovation



**AWARD 2015** 

Network for Eco-Innovation Investment





Technology for recycling, recovery and reuse of polyurethane and/or polystyrene foam from construction, demolition and packing, by producing thermal and sound insulating mortars for application on floors and roofs.





#### **NK MORTAR SYSTEM includes:**

- 1. Offer of Knowhow for the formulation and production of EPS/XPS/PUR/PIR mortars
- 2. Design, Fabrication and Installation of the proposed plant
- 3. Formulation of final product(s)
- 4. Certification of the production plant (CE Mark and Technical File)
- 5. Certification of final product(s)



## NK Mortar System is an innovative business opportunity that falls under the concept of Circular Economy, and the 'user' can claim participation in various funding schemes (for example, from the European Union)

#### **BENEFITS**

### FOR THE USER (INSTALLER OF NK MORTAR SYSTEM)

- Avoid dumping of polyurethane and polystyrene waste in landfills
- An economical solution for recycling and reusing polyurethane and polystyrene waste
- Zero purchase costs of the basic raw material (rigid polyurethane and polystyrene waste).
- Production of long-life products due to the long life span of the raw material
- Production of quality thermal insulating products THERMINK and PS THERMINK
- Low-cost production procedure with a high profitability perspective
- New job vacancies

#### FOR THE ENVIRONMENT

- Rigid Polyurethane and polystyrene waste can be locally recycled and reused.
- Landfill space can be saved.
- Reformulating and recycling products (THERMINK and PS THERMINK) have lower energy consumption than producing the products from virgin materials
- Reusing rigid polyurethane and polystyrene waste saves significant raw materials and energy. It is noted that the production of virgin rigid polyurethane and polystyrene, require high energy consumption.
- Reduction of plastic waste. It is noted that that rigid polyurethane and polystyrene belongs to the family of plastic materials.
- Zero emissions to the environment, because none of the raw-materials (polyurethane foam and polystyrene cement, additives) is pollutants or hazardous to the environment (and human).

#### **WASTE MANAGEMENT SYSTEM**



GRANULATION



THERMINK



Waste management Management License for PUR/EPS/XPS Waste



Manufacturing of waste treatment system and insulating mortar production plant





Thermal and sound insulation for roof and floor applications



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# THANK YOU FOR YOUR ATTENTION